

Date: Tuesday, 19/08/2008 4:03:56 PM  
 User: Julie Lecocq

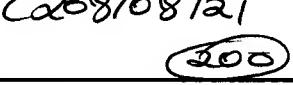
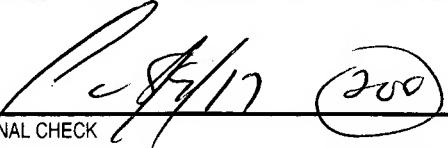
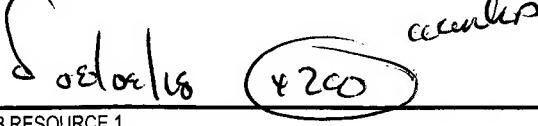
## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP		
Job Number	: 41428					
Estimate Number	: 10267					
P.O. Number	:			Part Number	: D2438	
This Issue	: 19/08/2008	S.O. No. :		Drawing Number	: D2438 REV. C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: PURCHASED PARTS		
Previous Run	: 39440			Drawing Revision	: C	
Written By	:			Material	:	
Checked & Approved By	: <u>Julie 08-8-19</u>			Due Date	: 30/09/2008	
Comment	: Est: E 05.06.28 Bending removed KJ/JLM			Qty:	200	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		
	Comment: PURCHASING Issue P/O: <u>2002</u> Laser cut as per Dwg D2438 Material release note is required	<u>2008/08/21</u> 
2.0	D2438B	Clamp 
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s) CLAMP	
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		
	Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	<u>2008/08/17</u> 
4.0	QC6	DIMENSIONAL CHECK 
		
	Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2438 (6.786" center to center)	<u>6.786" center to center</u> 
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges	<u>B 8-10-16</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:03:56 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 41428

Part Number: D2438

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S08/01/17 X200 corrente

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



sq

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 456

8/10/20

stock

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/20 f/f

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



amf 08-10-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

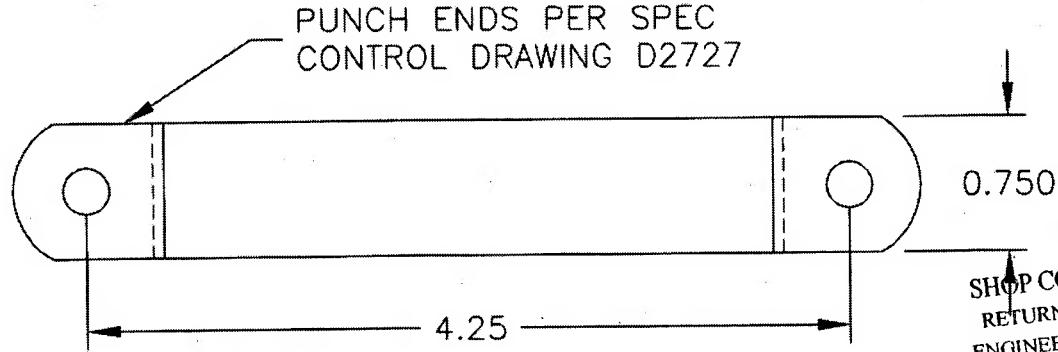
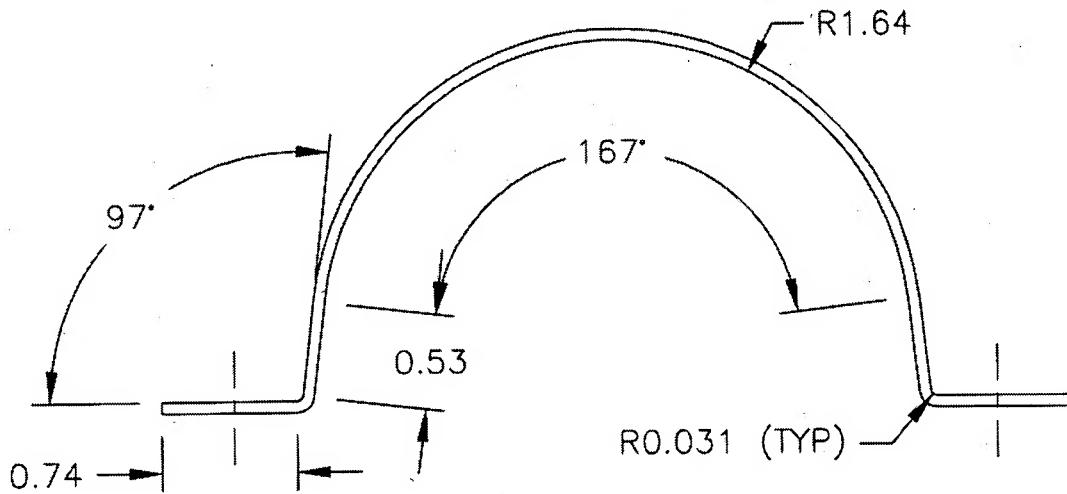
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

COPY ISSUED

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>NO</i>	APPROVED <i>Q</i>	DRAWING NO. D2438	REV. C SHEET 1 OF 1
DATE 98.05.12		TITLE CLAMP	SCALE 1:1
A	96.01.24	NEW ISSUE	
B	96.05.13	CHANGE LENGTH	
C	98.05.12	R1.64 WAS R1.438, CHANGE GEOMETRY	

RELEASED  
98.06.17 KSFLAT LENGTH: 7.586 END-END  
6.786 HOLE-HOLE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 414158

MATERIAL: AISI 304/316 SS 0.063 THICK

MINIMUM REQUIREMENT IS ANNEALED CONDITION

*41 00.06.06*  
*CP 00.06.07*



180 AVENUE LABROSSE  
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1  
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



## BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO
2008/09/15	0402771

VENDU À / SOLD TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

QUANTITÉ QUANTITY	CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	DESCRIPTION	VIA SHIP VIA
					YOUR PART NO.
200	DART GFI-0299	J0189516	PO00007002	CLAMP	S 08/09/08

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION  
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

REÇU PAR / RECEIVED BY

# CERTIFICATE OF COMPLIANCE

## CERTIFICAT DE CONFORMITE



180 LABROSSE AVENUE  
POINTE CLAIRE, QC  
H9R 1A1

**DART AEROSPACE LTD**  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	18	OUR JOB NO	J0189516	SHIPPING MEMO	0402771	<i>Stock 108</i>
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	200 PCS	PO00007002	D2438B	C	CLAMP	C
MATERIAL		SUPPLIED BY			MAT. REL. NO.	
S.S.T 304		TW METALS / NORTH AMERICAN			2M89	

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **16 SEPTEMBER 2008**

G.F.I. Q.C. REP.

AP-2-004 Rev B TW Metals District Procedure

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

**CERTIFICATE OF COMPLIANCE**

**FRAUD AND FALSIFICATION STATEMENT**

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, Title 18 chapter 47.

**CERTIFICATE OF COMPLIANCE**

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

**MERCURY FREE STATEMENT**

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME: GFI

PURCHASE ORDER No. 0073680

ITEM No. 0001 SHIPPER INVOICE No. 03235765

MATERIAL 304 S/S Sheet SPECIFICATION: ASTM A 240/06

MANUFACTURING MILL: North American Stainless

SIZE .0625 HEAT / LOT No. 2M39

PART No. JS06348X964A QUANTITY: 206 15

TEST DEPARTMENT CLERK Spaice Clark

*calico*

**AUTHORITY**

Joe Schab  
Director of Quality Assurance



**NORTH AMERICAN  
STAINLESS**

## METALLURGICAL TEST REPORT

**6870 Highway 42 East  
Ghent, KY 41045-9615  
(502) 347-6000**

Certificate: 363977 01      Mail To:  
Customer: 0018 001      PERGUSON METALS INC  
                                  3475 SYMMES ROAD  
                                  HAMILTON, OH 45015

Ship To:  
FERGUSON METALS INC  
3475 SYMMES ROAD  
HAMILTON, OH 45015

Date: 8/06/2007 Page: 1

Steel: 304/304L

Finish: 2E

Corrosion: ASTM A262/02aB:180Bend-OK

Your Order: 01009951

NAS Order: AN 0371411 0

## PRODUCT DESCRIPTION

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.  
ASTM A240/06b 480/06b 555/07

ASME A24.0/06b, 480/06b, 666/03, ASME A24.0/04-A05-480/04-105  
00316561

110011,4403311H,5513H XMRK&FN, MIL4043B, AMD3, XCRN

— 7 —

1. *What is the primary purpose of the study?*

## REMARKS

Mat'l Free of Mercury Contamination. No weld repairs

EN 10204 3.1; QQ-S763F Cond A; RoHS Compliant  
\* Melted & Manufactured in the USA

N = Melted & Manufactured in the USA

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
042MB9 A	* 042MB9 A	.0620	48.0000	13,230	COIL	1299.8	11	1
042MB9 B	* 042MB9 B	.0620	48.0000	13,330	COIL	1309.6	11	1

Heat	CM	C	CO	CR	CU	MN	MO	N	NI	P	S	SI
2MB9	US	.027	.115	18.194	.254	1.795	.249	.077	8.120	.033	.001	.41

## MECHANICAL PROPERTIES

Product ID #	Coil #	l o c	d i r	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
042MB9 A	042MB9		F T	99.31	51.02	51.13	88.00	85.5
042MB9 B	042MB9		F T	99.31	51.02	51.13	88.00	85.5

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

## OC ENGINEER

ERIC HES

8/9 202